# LUVERNE

# **INSTALLATION MANUAL**

4055181

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

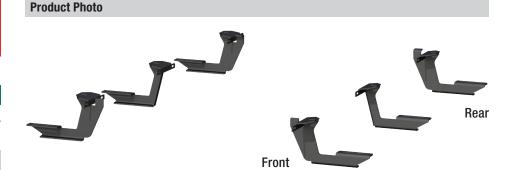
#### **Level of Difficulty**

Easy

Parts List		
2	Mounting bracket, front	
2	Mounting bracket, middle	
2	Mounting bracket, rear	
6	Hex nut, M10	
6	Lock washer, M10	
6	Flat washer, M10	
12	HHCS, M6	
12	Lock washer, M6	
24	Flat washer, M6	
12	Hex nut, M6	
6	Plastic bolt retainer, 10mm	
6	Bolt plate, 10mm	

Tools Required		
Ratchet	Torque wrench	
Socket, 10mm	Wrench set	
Socket, 16mm	Flathead screwdriver	
Socket extension	Level	

Torque Specifications			
M6 bolt	2 ft-lbs.		
M10 bolt	10 ft-lbs.		
Use above torque setting unless otherwise noted			



#### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

#### Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

#### **Product Registration and Warranty**

CURT Group stands behind our products with industry-leading warranties. Provide feedback and help us to improve our products by registering your purchase at: warranty.curtgroup.com/surveys



#### Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle.

#### NOTICE

Each bracket is specific to a mounting location. Reference the product image on page 1 for correct locations.



#### Step 2

Locate the driver-side front mounting tab and remove the hole plug. Insert a 10mm bolt plate into the opening. Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place.





#### Step 3

Place the front mounting bracket onto the vehicle and secure with an M10 hex nut, lock washer and flat washer.

Snug the hardware, but do not fully tighten.





### Step 4

Finish securing the front mounting bracket by inserting an M6 hex bolt and flat washer through the outside of the second and third mounting holes and secure with an M6 flat washer, lock washer and hex nut on the inside of the bracket.

Snug the hardware, but do not fully tighten.







# Step 5

Repeat steps 2 and 3 to install the middle and rear mounting brackets.



# Step 6

Repeat steps 1-5 on the passenger side of the vehicle.

# NOTICE

With the brackets loosely installed on the vehicle, complete the installation by referring to the manual included with your running boards  $\prime$  side steps.

